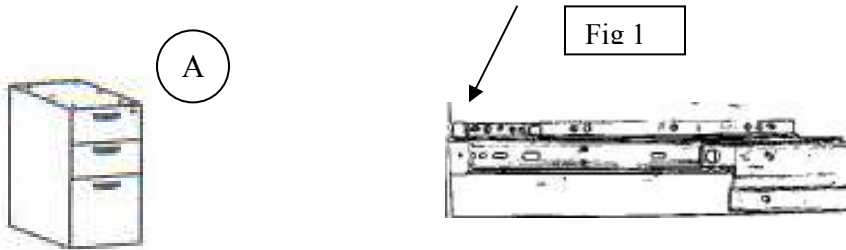


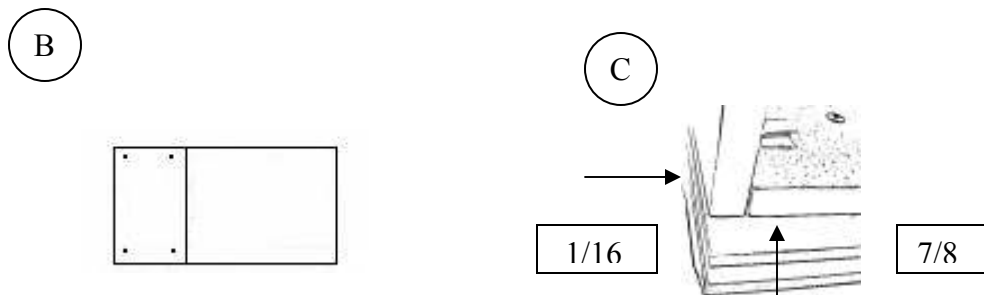
Installation Instructions

Trek 2500 – Return

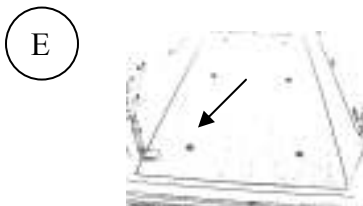
1. Remove all pedestal(s) drawer (A) from each pedestal by pulling all the drawers out until the drawer suspension is fully extended. Press in on the black release tabs (see arrow on Fig.1) on the front side end of each drawer suspensions while lifting the drawer up and out. Make sure you keep all drawers together and in order so that the same drawers are installed in the order back into the same cabinets that they originally came from.



2. Turn the work surface (top) over (work side down). Turn the pedestals upside down and place the pedestal(s) on the top as shown in (B). Maintain a 7/8" gap between the front edge of the top and the beginning of each pedestal front. Maintain a 1/16 gap between the side edge of the top and the side of the pedestal. See (C)



If a modesty panel is being used, place the modesty panel between the pedestal(s) as a gauge to space the pedestals properly (see (B)). Place the 1 ½ silver truss head screws, see (E), into the predrilled holes of the pedestals, see (F) and drill these screws down into the top.



6. If the unit calls for a modesty panel you will need to 2 brackets. Find the hardware kit for the pedestal and the end support. The pedestal bracket looks like (see G) and the end support will look like (see H.)

G

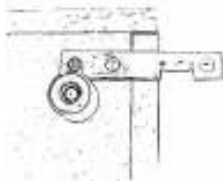


H

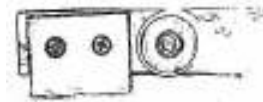


7. In the hardware pack, find the screws that are #8-1" you will need two of them, there are two predrilled holes next to the adj glide, place the (see G) bracket over the predrilled hole and insert the two #8-1" screws shown in (see I). On the end support panel you will do the same, look for the end support bracket shown in (see H) find the two predrilled holes in the end support next to the adj, glide. Place the bracket over the predrilled hole and insert the two #8-1" screws shown in (see J). Also in the hardware pack find the 2 MPK mend plates and 12- #8 – 5/8 screws (see K). The 2 mend plates will be attached the desk as it is still up side down, (see L)

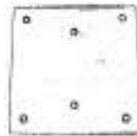
I



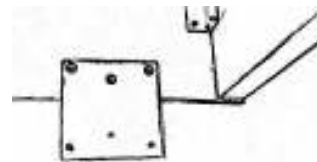
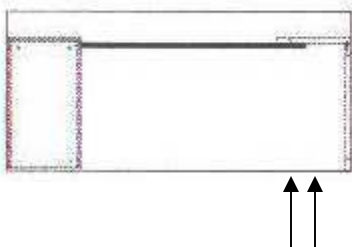
J



K

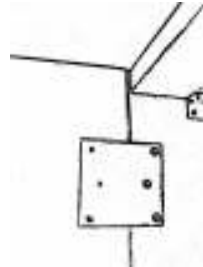


L

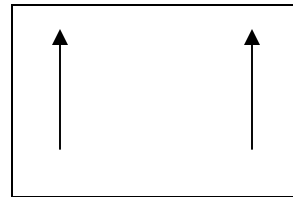
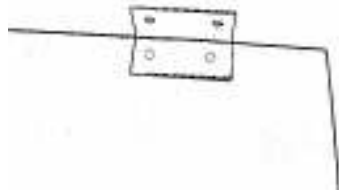


8. Turn both units back over, take the return and slid it over the mend plates that have been installed on the desk, line up the return top the desk top. The outside edge of the return top must be even the desk top, (see M). Now install the rest of the #8-5/8 screws into the MPK mend plates.

M

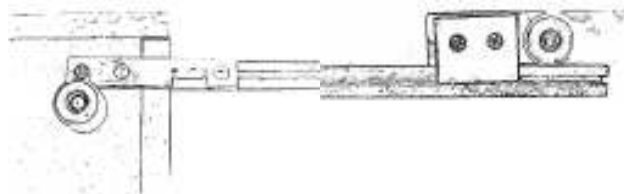


9. Find the hardware pack for the modesty panel; you will need 3 – 915 black corner brackets and 6-#8-5/8 screws to install the 915 brackets to the modesty panel. The modesty panel will have predrilled holes on it, just line up the 915 brackets with the holes in modesty panel shown in (see. K)



10. Place the groove that is machined into the bottom of the modesty panel into the flange of the PHK bracket (fig 1) on the pedestal and into the flange of the ESHK bracket on the end panel support. Slowly pivot the modesty panel its vertical position and using the #8x5/8" pan head screws, place these through the holes in the #915 brackets attached to the modesty panel screw these into the top, securing the modesty panel.

Fig. 1



10. After turning the unit over, level the pedestals by using a $\frac{3}{4}$ " open-end wrench on the outside of the adjustable glides or by using a flat head screwdriver on the top of the adjustable glides from the inside of the cabinet.



11. Reinstall the drawers taking care to make sure the drawers are re-installed into the exact same cabinet and in the exact same order as they were removed. Note: drawers are marked on the bottom with A,B,C along with a pedestal number that is marked on the inside of the pedestal. Do this by pulling out the cabinet drawer suspensions to their fully extended position and slid the metal channels attached to the drawers back into these suspensions until they slide under the hook on the rear of the suspensions. Insert the black front tab (see arrow on fig. 1) into the slot in the suspension and press down until this tab and the drawer is firmly seated into one another. Then close the drawer. If the drawer does not easily close or does not have a uniform inset border, then the drawer is not correctly reattached or seated into the suspension. Remove the drawer (#1 above) and repeat step.